

Date: Monday, 20/11/2006 1:20:13 PM  
User: Linda Lacelle

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
Job Number : 29439  
Estimate Number : 11074  
P.O. Number : N/A  
This Issue : 20/11/2006 S.O. No. : N/A  
Prsht Rev. : NC  
First Issue : N/A Type : MACHINED PARTS  
Previous Run : 29550

**Drawing Name** : PACKER

**Part Number** : D2974

**Drawing Number** : D2974 REV. A

**Project Number** : N/A

**Drawing Revision** : A

**Material** : *N/A*

**Due Date** : 21/11/2006

**Qty:** 8 **Um:** Each

Written By : \_\_\_\_\_  
 Checked & Approved By : \_\_\_\_\_  
 Comment : Est A 00.05.30 New Issue EC  
 Est A 06.11.20 New Issue EC

### Additional Product



Job Number:



Seq. #:	Machine Or Operation:	Description :
1	1000	1000
2	1000	1000
3	1000	1000
4	1000	1000
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99	1000	1000
100	1000	1000

1.0 M5052H32S040 5052-H32 .040 Sheet



Comment: Qty.: 4.5938 sf(s)/Unit Total: 36.7600 sf(s)  
5052-H32 .040 Sheet  
Material: 5052 H32 sheet .040 Thick  
Batch: m102723  

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0      QC8      SECOND CHECK



**Comment:** SECOND CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1  
Tumble  
Bend as per dwg D2974

SB 06/11/20 (8)

Date: Monday, 20/11/2006 1:20:14 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PACKER

Job Number: 29439

Part Number: D2974

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: ~~INSPECT POWDER COAT~~

*Inspect work to current step. 06-11-20*

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57397

*06/11/20*

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*06/11/21*

Job Completion



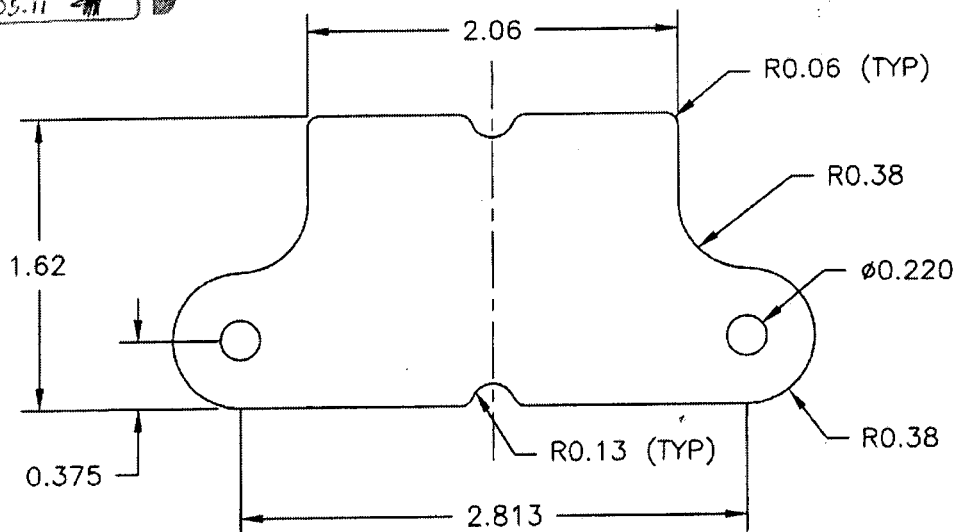
*6.1 Chemical Conversion Coat. 9 a.m 06/11/20*  
*6.2 Powder Coat Grey Sandtree. a.m 06/11/20*  
*6.3 QC3 inspecting powder coat 06/11/20*



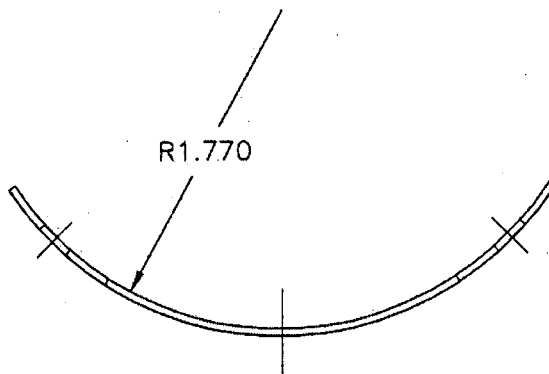
DESIGN RF	DRAWN BY RF	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED #	APPROVED #	DRAWING NO. D2974	REV. A SHEET 1 OF 1
DATE 00.03.15		TITLE PACKER	SCALE 1:1
A	00.03.15	NEW ISSUE	

RELEASED  
00.05.11 #

FLAT PATTERN



BENDING DETAIL



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 29439

BREAK ALL SHARP EDGES 0.010 TO 0.020  
MATERIAL: 5052-H32 (QQ-A-250/8) OR 6061-T6 (QQ-A-250/11) 0.040 THICK  
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1  
POWDER COAT GREY SANDTEX (REF. 4.3.5.6) PER DART QSI 005 4.3  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	29439
<b>Description:</b> <i>Packer</i>	<b>Part Number:</b>	D2974
<b>Inspection Dwg:</b> <i>D2974</i>	<b>Rev:</b> <i>A</i>	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

**X**

**X**

[illegible]

Measured by:	<i>ML MS</i>
Date:	<i>8/1/20</i>

Audited by:	<i>BL</i>
Date:	06.11.20

<b>Prototype Approval:</b>	
<b>Date:</b>	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	